



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4419-1

Job Sheet 181257



Part No: D4419-1

Job Qty: 8 ea

Part Name: Fwd Support Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/24/18

Job Tracking No:

Due Date: 8/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 11-07-11 JLM VERIFIED BY:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		8/31/18	0.00	0.00	Start Up Waterjet		SC 18/08/18
100	Waterjet	8 pcs		8/31/18	0.00	1.67	Waterjet1		SC 18/08/18
110	QC	8 pcs		8/31/18	0.00	0.00	QC2 Waterjet-3		SC 18/08/18
120	QC	8 pcs		8/31/18	0.00	0.00	QC8-4		SC 18/08/18
130	Packaging	8 pcs		8/31/18	0.00	0.00	Packaging3	stop 90	DAS 18/08/18
140	QC21-SA	8 Ea		8/31/18	0.00	0.00	QC21		DAS 18/08/18

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	2.7648 sf (.3456 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	3	5	0

Part Specifications

Specifications could not be found.

Plex 7/24/18 9:58 AM Dart.lajeunesse.marie

Work Order update only



Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS																																																																																																																																																																			
Part No. _____		Rework ☐		Skid-tube ☐		Cross tube ☐		Water Jet ☐		Engineering ☐																																																																																																																																																													
NCR No. _____		Scrap ☐		Machining ☐		Small Fab ☐		Prod. Eng. Coord. ☐		Quality ☐																																																																																																																																																													
		Use-as-is ☐		Thermoforming ☐		Finishing ☐		Rec/Store/Packaging ☐		Other ☐																																																																																																																																																													
		Suspected Unapproved ☐		Large Fab ☐		Composite ☐		Supplier ☐																																																																																																																																																															
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DART Aerospace Ltd. 1271 Aberdeen Street Hamlet, ON K0A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S102265 Part: D4419-1 Job No: 181257 Serial No/Batch: S102265 Revision: Inspector: Exp Date: Instructions: Various STC's Date: 08/14/18																																																																																																																																																																							
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DART AEROSPACE LTD		Work Order: 181257
Description: Fwd Support Plate		Part Number: D4419-1
Inspection Dwg: D4419	Rev: A	Page 1 of 2

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.129	+0.005/-0.001	Ø0,130				
Ø0.191	+0.005/-0.001	Ø0,191				
Ø0.250	+0.005/-0.001	Ø0,250				
Ø0.257	+0.006/-0.001	Ø0,257				
5.70	+/-0.030	5,707				
4.40	+/-0.030	4,41				
0.55	+/-0.030	0,556				
2.80	+/-0.030	2,807				
1.30	+/-0.030	1,303				
4.35	+/-0.030	4,356				
5.71	+/-0.030	5,715				
0.450	+/-0.010	0,454				
0.80	+/-0.030	0,80				
1.20	+/-0.030	1,208				
1.10	+/-0.030	1,107				
3.25	+/-0.030	3,256				
4.10	+/-0.030	4,104				
1.20	+/-0.030	1,203				
7.32	+/-0.030	7,322				
8.78	+/-0.030	8,788				
0.65	+/-0.030	0,65				
0.60	+/-0.030	0,60				
1.750	+/-0.010	1,752				
0.303	+/-0.010	0,305				
1.500	+/-0.010	1,502				
2.300	+/-0.010	2,303				
3.900	+/-0.010	3,904				
0.34	+/-0.030	0,34				
0.750	+/-0.010	0,752				
1.37	+/-0.030	1,37				
0.440	+/-0.010	0,444				
0.760	+/-0.010	0,766				
0.375	+/-0.010	0,378				

